

Woodcraft West Order Form Legend

SUPPLY DOORS

- We only supply slab doors. Doors can be Veneer, Melamine, MDF or Laminate. Laminate doors are laid up panels, which are cut, then edgebanded.

ASSEMBLE BOXES

- When we assemble boxes, all hardware is included.

SUPPLY DRAWERS

- Indicate which type of slide you will be using, if your slide is not listed, write in the brand, model number and distance above the top of a drawer rail you would like the hardware mounting position hole.
- Drawers may be ordered with each cabinet, or as a separate line item. If drawers are ordered with each cabinet, we will use the maximum standard drawer heights listed below, based on each opening height and clearances required. Drawers will be edgebanded on top, drilled for 5mm dowels, and a ¼” slot ½” up from the bottom.
- Rollout drawers may be ordered with each cabinet, or as a separate line item. If rollout drawers are ordered with each cabinet, the height will be 4.409”, and an additional 1” will be deducted from each side for spacer panels or blocks. Rollout drawers will be edgebanded on the top and front edges of the side pieces, drilled for 5mm dowels, and a slot ½” up from the bottom.
- Metabox drawers parts include bottoms and backs constructed of 5/8” or ¾” material
- Material Sides – Specify material type, color and thickness.
- Material Bottom – Specify bottom material type, color and thickness
- Standard Drawer Box Heights: 1.890”, 2.520”, 3.150”, 3.780”, 4.409”, 5.039”, 5.669”, 6.229”, 6.929”, 7.559”, 8.189”, 8.819”, 9.449”, 10.079”, 10.709”, 11.339”, 11.969”, etc.

CABINET FINISH MATERIALS

- Type of material - whether it is Veneer, Melamine, Laminate, or MDF.
- Color or type such as Red Oak, Maple, Black, White, or specify laminate brand and number such as W-D381-60 which would indicate Wilsonart Fashion Grey #D381-60

CABINET REVEALS

- Specify your standard cabinet reveals. The number next to the opening is our standard, if this works for you no need to enter new numbers. (Note: any of these variables can change at the cabinet level, just fill in any special requests in the space provided).
- U/C Light: Increases the length of Wall Finished Ends, and Wall Door Panels by the amount specified, to drop below the bottom of the box.

EDGEBANDING INSTRUCTIONS

- Type of material: PVC, Veneer, ¼ Solid
- Color: White, Black, Yellow, Red Oak, Maple, W. Maple, or specify laminate brand and number.

VARIABLES – CIRCLE ONE

- Wall Notch: Above – Top nailer is inside the cabinet and unfinished ends are routed out for a wall cleat. Below – Top nailer is behind the back and unfinished ends are routed below nailer for cleat. None – Top nailer is installed behind the back and no route is provided for cleat.
- Drawer Rails: All base cabinets will have a rail between the top drawer and the door or drawer below. We generally put rails between each drawer after, please specify if you don’t want them.
- Base Tops: All base cabinets can have full tops, solid tops or stretchers front and back.

- Door Grade: Premium indicates the same color Laminate inside and out. Custom indicates the specified Laminate on the exterior, and either White Laminate or White Liner on the interior.
- Wall Bottoms: Outside, Inside, Raw, Other determines which of the finish materials will be used on the bottom side of the wall cabinets and which edgeband will be used on the bottom of the wall unfinished sides.
- **Qty:** Quantity of this exact same cabinet
- **Cab. Number:** Number above cabinet in Catalog – Custom cabinets available, drawings must provide exact dimensions and section openings.
- **Box Width:** Width of Box
- **Box Height:** Height of Box
- **Box Depth:** Depth of Box
- **Hinge L,R,Pr:** L=Left, R=Right, Pr=Pair
- **Adj. Shelves:** Quantity of adjustable shelves
- **F. Ends L,R,B** L=Left, R=Right, B=Both
- **R/O Trays** Qty of rollout drawers in cabinet
- **Drawer Face Hts:** Indicate finish drawer front dimensions from top to bottom.
- **Special Notes:** Indicate any special construction or material notes.

CABINET BOX CONSTRUCTION

- All cabinet parts are cut to size, drilled and dadoed, ready for doweled assembly.
- All fronts of parts are edgebanded with PVC, Veneer, or HPL, adjustable shelves are edgebanded both front and back. Wall side bottoms are banded depending on construction selected.
- Base Cabinet Backs are dadoed into the bottom and sides and are flush with the top of the sides and rear top nailer. If full tops are selected, the top is dadoed and the back is fully housed after assembly.
- Wall Cabinet Backs are dadoed into the tops and bottoms, the sides are stop-dadoed top and bottom.
- Tall and Oven Cabinet backs are rabbited in 1/16" deeper than the back thickness.
- Drawer boxes are cut to size, drilled for 5mm dowels, and dadoed for bottom.

CABINET BOX MATERIALS

- Cabinet tops, bottoms, sides, are all manufactured of 3/4" material.
- Cabinet backs for base and wall cabinets are 1/4" material. Cabinets can be ordered with 1/2", 5/8", or 3/4" and the backs would rabbited in 1/16" deeper than the back thickness.
- Cabinet backs for Tall and Oven Cabinets are 1/2" thick, and are rabbited in 9/16". Cabinets can be ordered with 1/4", 1/2", 5/8", or 3/4" and all will be rabbited in 1/16" deeper than the back thickness.
- Cabinet nailers and stretchers are manufactured from 3/4" material, and are 96mm wide with 8mm construction holes.
- Cabinet shelves, fixed shelves, and partitions are manufactured from 3/4" material. If cabinet width exceeds 36" the adjustable shelf thickness is increased to 1" material.